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DATE MAILED: 01/10/2003

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/651,998	08/31/2000	Lingyi A Zheng	M4065.0315/P315	2931
24998	7590 01/10/2003	•		
DICKSTEIN SHAPIRO MORIN & OSHINSKY LLP			EXAMINER	
2101 L STREET NW WASHINGTON, DC 20037-1526		TSAI, H JEY		
	•		ART UNIT	PAPER NUMBER
	:		2812	

Please find below and/or attached an Office communication concerning this application or proceeding.

<u>.</u>	Application No.	Applicant(s)				
-set	09/651,998	ZHENG ET AL				
Office Action Summary	Examiner	Art Unit				
	H. Jey Tsai	2812				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet	with the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute,	36(a). In no event, however, may within the statutory minimum of t rill apply and will expire SIX (6) Mi	a reply be timely filed hirty (30) days will be considered timely. DNTHS from the mailing date of this communication.				
Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	date of this communication, even	if timely filed, may reduce any				
1) Responsive to communication(s) filed on 23 C	October 2002 .					
2a) ☐ This action is FINAL . 2b) ☑ This	s action is non-final.					
3) Since this application is in condition for allowards closed in accordance with the practice under a Disposition of Claims	nce except for formal m Ex parte Quayle, 1935 (natters, prosecution as to the ments is C.D. 11, 453 O.G. 213.				
4) Claim(s) 1-95 is/are pending in the application						
4a) Of the above claim(s) <u>60-95</u> is/are withdraw						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-59</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or	r election requirement.					
Application Papers						
9) The specification is objected to by the Examine	r. , ·	•				
10)☐ The drawing(s) filed on is/are: a)☐ accep	ted or b) objected to by	the Examiner.				
Applicant may not request that any objection to the	e drawing(s) be held in abo	eyance. See 37 CFR 1.85(a).				
11) ☐ The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Ex	aminer.					
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C	. § 119(a)-(d) or (f).				
a) ☐ All b) ☐ Some * c) ☐ None of:	•					
1. Certified copies of the priority documents	s have been received.					
2. Certified copies of the priority documents	s have been received in	Application No				
 Copies of the certified copies of the prior application from the International But See the attached detailed Office action for a list 	reau (PCT Rule 17.2(a))).				
14) Acknowledgment is made of a claim for domestic	•					
a) ☐ The translation of the foreign language pro 15)☐ Acknowledgment is made of a claim for domesti	visional application has	been received.				
Attachment(s)	- p					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice	w Summary (PTO-413) Paper No(s) of Informal Patent Application (PTO-152)				

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In view of the paper filed on Oct. 23, 2002, PROSECUTION IS HEREBY REOPENED. new ground of rejection is set forth below. To avoid abandonment of the application, appellant must exercise one of the following two options:

- (1) file a reply under 37 CFR 1.111 (if this Office action is non-final) or a reply under 37 CFR 1.113 (if this Office action is final); or,
 - (2) request reinstatement of the appeal.

If reinstatement of the appeal is requested, such request must be accompanied by a supplemental appeal brief, but no new amendments, affidavits (37 CFR 1.130, 1.131 or 1.132) or other evidence are permitted. See 37 CFR 1.193(b)(2).

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-59 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shue et al. 6,380,056 in view of Ma 6,207,589, both are newly cited

The reference(s) teach the features:

Shue et al. substantially discloses a method of forming a capacitor on the semiconductor device, which includes:

forming a conductive layer 12,

forming a silicon nitride layer 18, col. 7, lines 8+,

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contacting silicon nitride layer with a mixture of hydrogen and oxidizing oxygen and nitrous gases (N₂O) to oxidize the silicon nitride layer, see col. 7, lines 33+ and claims 11-14, forming an upper capacitor electrode 22.

The difference between the reference(s) and the claims are as follows:

Shue et al. lacks thickness of the dielectric layer. However, Ma teaches dielectric layer 56 is between 2-200 A° and contacting dielectric layer 56 with a mixture of hydrogen and oxidizing oxygen and nitrous gases (N₂O) to condition the high k dielectric layer and to include oxygen in the alloy film of metal oxide in col. 6, lines 1+. And, the specific coating thickness, gas flow rate and temperature as claimed are taken to be obvious since these are variables of art recognized importance which are subject to routine experimentation and optimization and discovery of an optimum value for a known process is obvious. In re Aller, 105 USPQ 233 (CCPA 1955). And, even if applicants' modification results in great improvement and utility over the prior art, it may still not be patentable if the modification was within the capabilities of one skilled in the art, In Re Sola 25 USPQ 433.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified Shue et al.'s process with a capacitor dielectric layer of between 2-200 A° and oxidizing dielectric layer with a mixture of hydrogen and oxidizing oxygen and nitrous gases (N₂O).

Applicant's arguments filed on Oct. 23, 2002 have been fully considered but they are not persuasive because the newly cited reference teaches using oxidizing gas to oxidize the surface of the dielectric layer as set forth above.

Any inquiry of a general nature or clerical matters or relating to the status of this application or proceeding should be directed to the Group customer service whose

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telephone number is (703) 306-3329 and Fax number (703) 306-5515. Group receptionist telephone number 703-308-0956.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to H. Jey Tsai whose telephone number is (703) 308-1374. The examiner can normally be reached on from 7:00 Am to 4:00 Pm., Monday thru Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Niebling can be reached on (703) 308-3325. The fax phone number for this Group is (703) 305-3431.

hjt 1/6/03

> H. Jey Tsai Primary Examiner Patent Examining Group 2800